



SHOP BUILD INFORMATION SHEET

CMI FORM #1

(Circle each that apply)

HEADERS & TAILPIPES **HEADERS ONLY** **TAILPIPES ONLY** **USE MOCKUP** **DUPLICATE OLD PARTS**

NUMBER OF ENGINES: Single Twin Triple Quad **HULL STYLE:** V-Hull Cat

ENGINE MANUFACTURER: _____

ENGINE HP: _____ EFI Carburetor SC Magnum Bulldog **CID:** _____

ENGINE PLACEMENT: Side by Side Standard Staggered Reverse Staggered Triple 3 Point Stagger Quad

BLOCK HEIGHT: Standard 9.8 Tall Deck 10.2 Super Tall Deck 11.625 MV-10 Other _____

STAGGERED ENGINE HEIGHT: _____ Forward Rear Rise Drop None

HEADS: Cast Iron Cast Aluminum **MACHINED:** Angle Milled Degree _____

HEAD MFG: Stock GM Brodix Dart 360 Dart Pro1 Merlin Big Chief – 14 or 18 Canfield Ilmor Edelbrock Air Flow Research

DRIVES: Bravo XR Bravo One Imco ITS Surface Speed Master# _____ Arneson NXT Other _____

DRIVESHAFT: Yes No

STANDOFF BOXES: Yes No **SETBACK:** _____ **INCHES:** _____ None

HEADERS: E-Top Uni-Top Sport Tube Big E-Top Big Tube MV-10 Mercury 525 / 600 / 700

HEADER STYLE: Downturned Straight **FINISH:** Polish Platinum

DISTRIBUTION TUBE: Rubber Stainless Up Grade Mercury 525 / 600 / 700 Style

PRIMARY SIZES: 1 7/8" 2 1/8" 2 1/4" 2 3/8" **FLANGE:** Standard Edelbrock D-shaped

BRACKETS: Shift Oil IGN EFI Other _____ None

JUMPER NIPPLES: 1" 90 degree 1 1/4" 90 degree 1 3/8" Straight 1 1/8" Straight Mercury 525 / 600 / 700 Restrictor Bungs

JUMPER LOCATION: 12 O' Clock 2 & 10 Inboard Other _____

CLAMPS: Rope Mercury Flat Flange E-Top Flex Flare Sport Tube / Sweeper Flex Flare Big Tube Flex Big Tube Rope

TAILS: Transom Tip Thru Hull Completely Dry Y-Pipe S-Pipe Rubber Hose

MUFFLERS: Internal Sound Choice AFT Firing Sound Elimination _____ 496 Baffled Tips ST-450 Tips _____ None

TRANSOM THICKNESS: 2" 2 1/8" 2 1/4" 2 1/2" Other _____ **DEGREE:** _____

TRANSOM TAILPIPE ANGLE: Perpendicular to Transom Parallel to Crankshaft

TAILPIPES: Straight 1 Angle (Straight) 2 Angle (Straight) 2 Angle (Offset) S-Pipe (Straight) S-Pipe (Offset)

S – STYLE TAILPIPES: One Piece "S" Two Piece "S" (up charge required for one piece)

RADIUS TAILPIPE ANGLES: Yes No (up charge required)

DUMP: CMI Standard External with NPT Bung Other _____

STEPPED TAILS: Yes No Size: From _____ To _____ (up charge required)

SPECIAL INSTRUCTIONS:

Signature _____ Date _____

Fax this page to Custom Marine at (920) 722-4530