
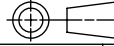


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18290	NIPPLE,316L,BEADED,1.13OD,.38-18,.91OAL	2
2	18320	RESTRICTOR,304L,THREAD,.69HEX,.38-18	2
3	36270	SWEEPER CLAMP KIT	2
4	42090	SWEEPER TAIL RING	2

NOTES:  
1. FINISH: POLISHED  
2. DRIVE: BRAVO (8.08" SETBACK)

 STAINLESS EXHAUST		DEPARTMENT		<b>CUSTOM MARINE INCORPORATED</b> NEENAH, WI				
		PREPARED	J RADKE	07/24/07	DESIGN <b>MERC SWEEPR, S PIP, BRAV OFSTIPRAD ELIMINATOR BOATS</b>			
		CHECKED						
		ENGINEER	.	.				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DIMENSIONAL TOLERANCING: 2 PLACE ±.03 3 PLACE ±.005 ANGLES ±1°		CUSTOM MARINE INCORPORATED RESERVES PROPRIETARY RIGHTS TO THIS DRAWING AND THE DATA SHOWN THEREON. SAID DRAWING AND/OR DATA ARE CONFIDENTIAL AND ARE NOT TO BE USED OR REPRODUCED FOR ANY PURPOSE WITHOUT THE WRITTEN CONSENT OF CUSTOM MARINE INCORPORATED.			SIZE <b>B</b>	WEIGHT LBS.	DWG. NO. <b>39700-1E</b>	REV. <b>A</b>
		THIRD ANGLE PROJECTION			SCALE 1:4	MATERIAL: 304L	SHEET 1 OF 5	

REVISIONS					
ECN #	REV.	DESCRIPTION	BY	CHK'D	DATE
ENG	A	MOVED FROM EX FOLDER TO PRODUCTION PARTS	MJG		1/3/2022

4

3

2

CMI MATERIAL NUMBER

D

D

C

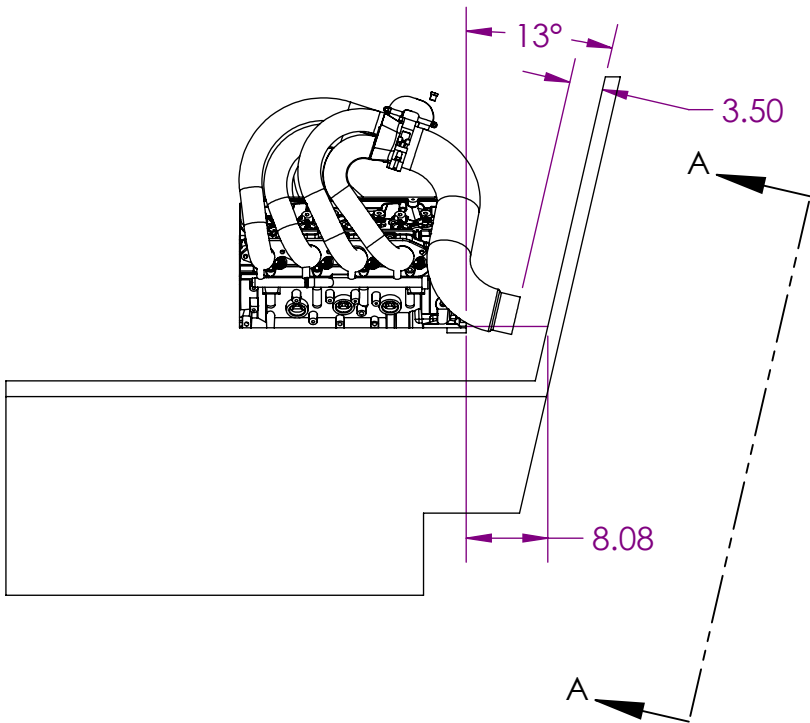
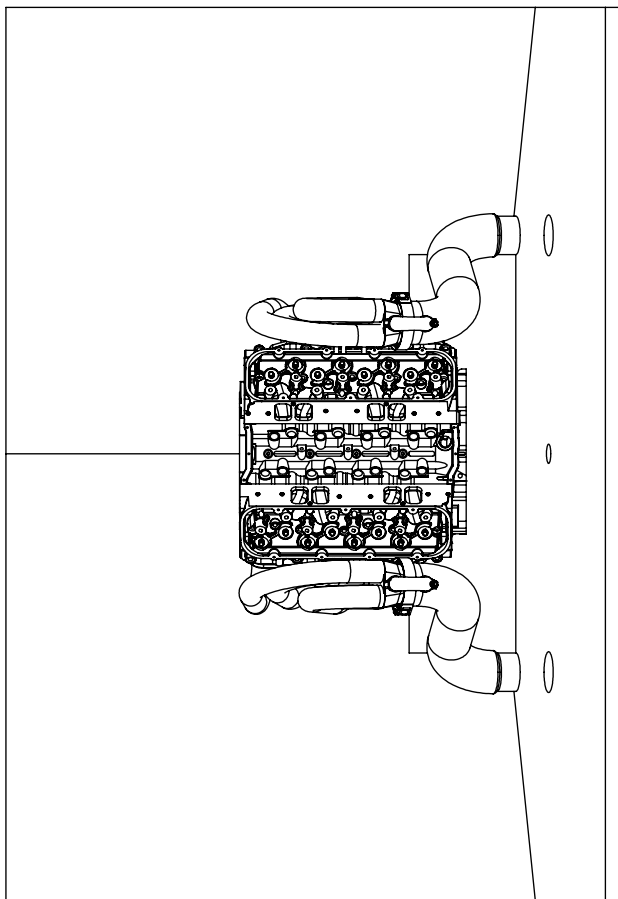
C

B

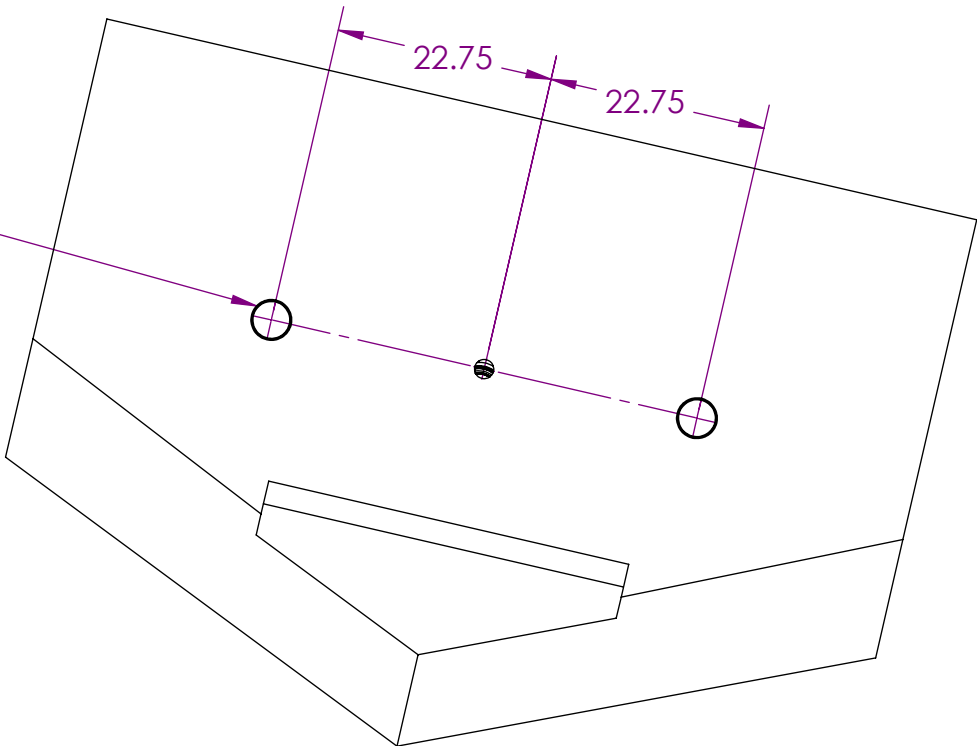
B

A



A



OUTLET HOLES  
IN LINE WITH DRIVE



VIEW A-A

 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DIMENSIONAL TOLERANCING: 2 PLACE ±.03 3 PLACE ±.005 ANGLES ±1°	DEPARTMENT			<b>CUSTOM MARINE INCORPORATED</b> NEENAH, WI			
	PREPARED	J RADKE	07/24/07	DESIGNED BY MERC SWEEP, S PIP, BRAV OF STIPRAD			
	CHECKED			ELIMINATOR BOATS			
CUSTOM MARINE INCORPORATED RESERVES PROPRIETARY RIGHTS TO THIS DRAWING AND THE DATA SHOWN THEREON. SAID DRAWING AND/OR DATA ARE CONFIDENTIAL AND ARE NOT TO BE USED OR REPRODUCED FOR ANY PURPOSE WITHOUT THE WRITTEN CONSENT OF CUSTOM MARINE INCORPORATED.	ENGINEER			SIZE	WEIGHT LBS.	DWG. NO.	REV.
				B		39700-1E	A
THIRD ANGLE PROJECTION				SCALE	1:20	MATERIAL:	
						304L	SHEET 2 OF 5

4

3

2

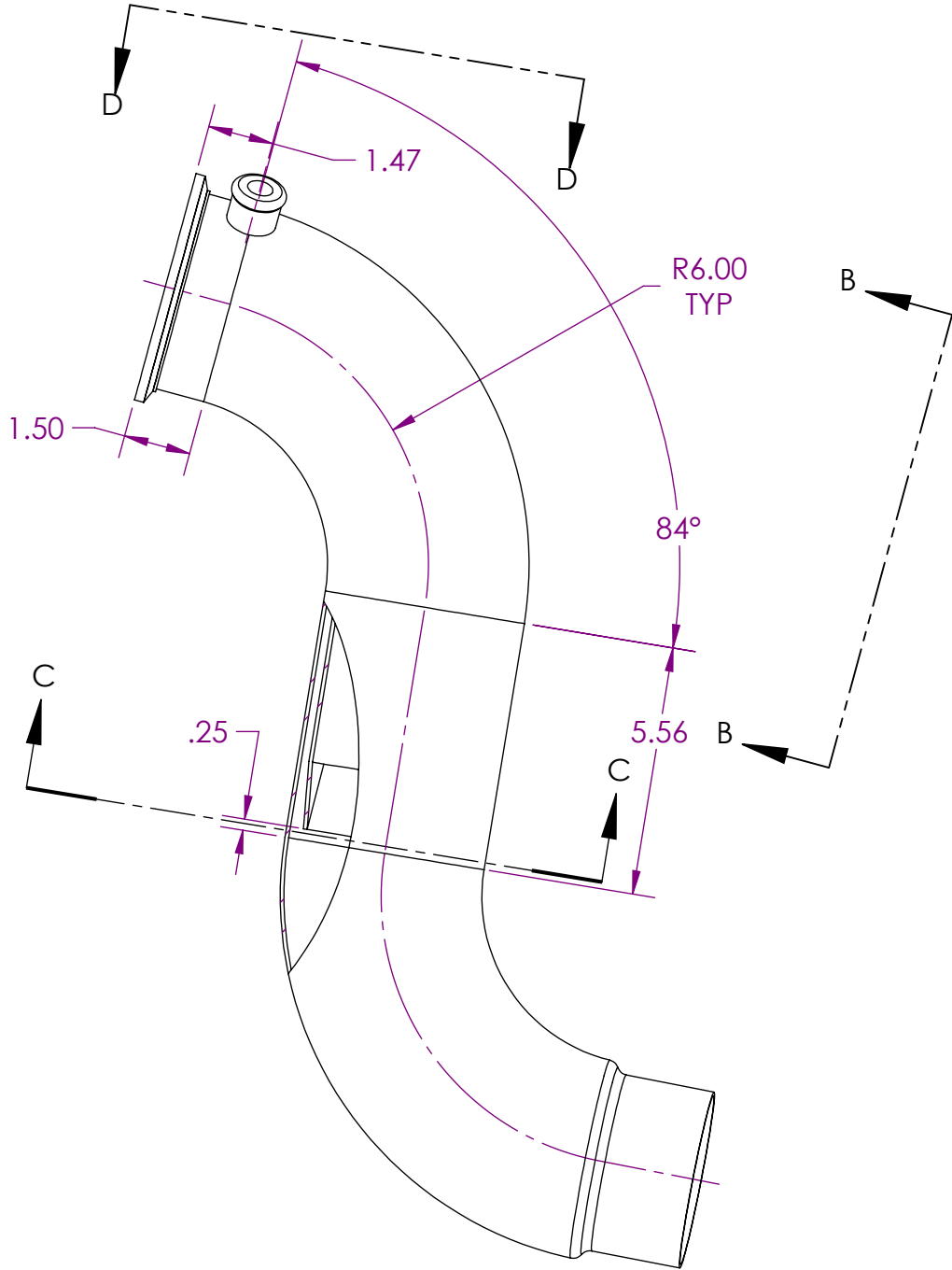
CMI MATERIAL NUMBER

D

C

B

A



\*\*\*PORT TAIL

VIEW D-D

VIEW B-B

VIEW E-E

SECTION C-C

Ø 4.00  
.083 WALL

\*\*\*NOTE ORIENTATION  
OF HEX DUMP

Ø 4.50  
.083 WALL

3

2

1



DEPARTMENT

**CUSTOM MARINE INCORPORATED**  
NEENAH, WI

PREPARED J RADKE 07/24/07  
CHECKED  
ENGINEER

MERC SWEEP, S PIP, BRAV OF STIPRAD  
ELIMINATOR BOATS

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
DIMENSIONAL TOLERANCING:  
2 PLACE ±.03  
3 PLACE ±.005  
ANGLES ±1°

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PROPRIETARY RIGHTS TO THIS DRAWING AND  
THE DATA SHOWN THEREON. SAID DRAWING  
AND/OR DATA ARE CONFIDENTIAL AND ARE  
NOT TO BE USED OR REPRODUCED FOR ANY  
PURPOSE WITHOUT THE WRITTEN CONSENT  
OF CUSTOM MARINE INCORPORATED.

SIZE  
B

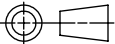
WEIGHT LBS.

DWG. NO.

39700-1E

REV.  
A

THIRD ANGLE  
PROJECTION



SCALE

1:4

MATERIAL:

304L

SHEET

3 OF 5

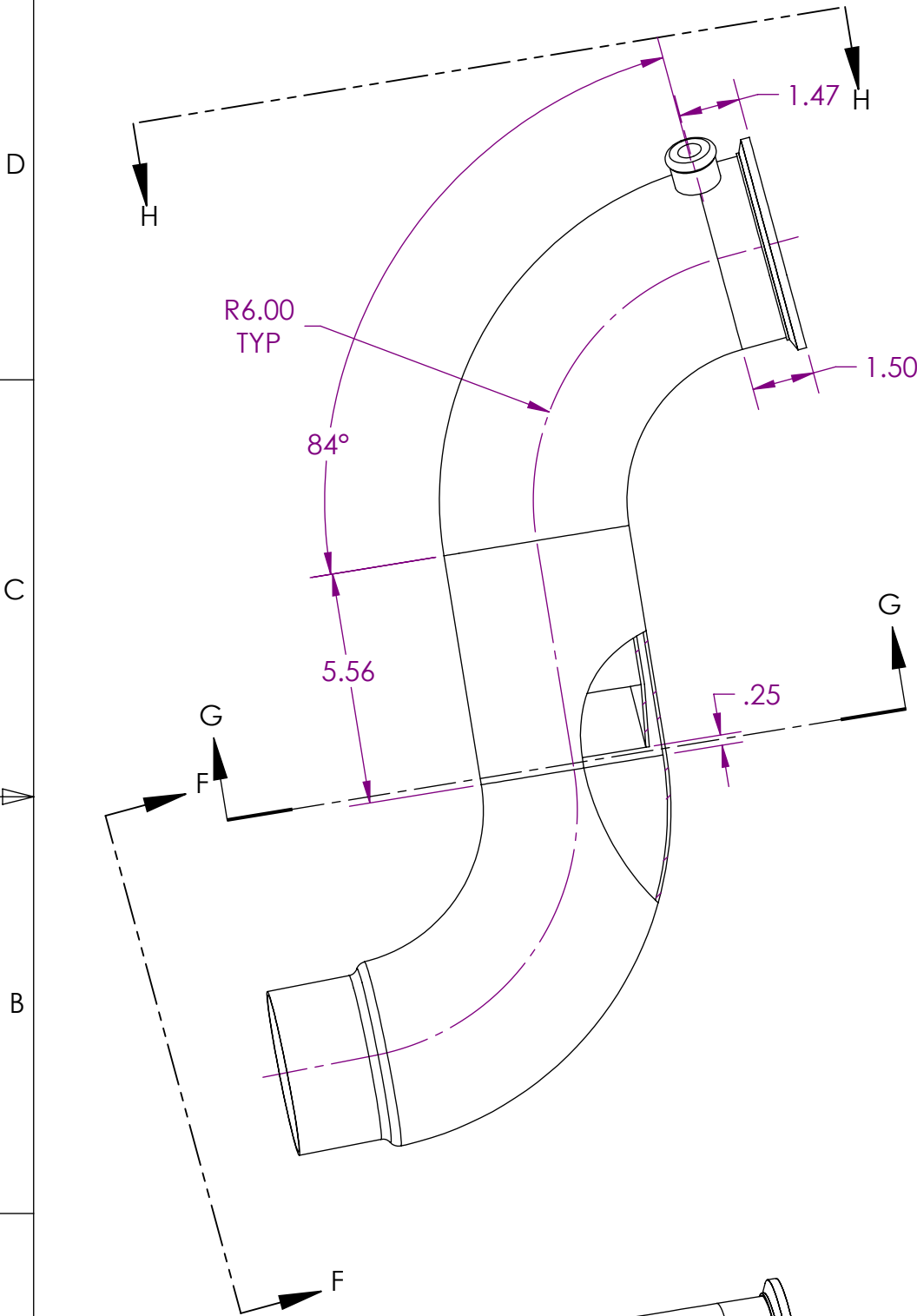
4

3

2

CMI MATERIAL NUMBER

\*\*\*STBD TAIL

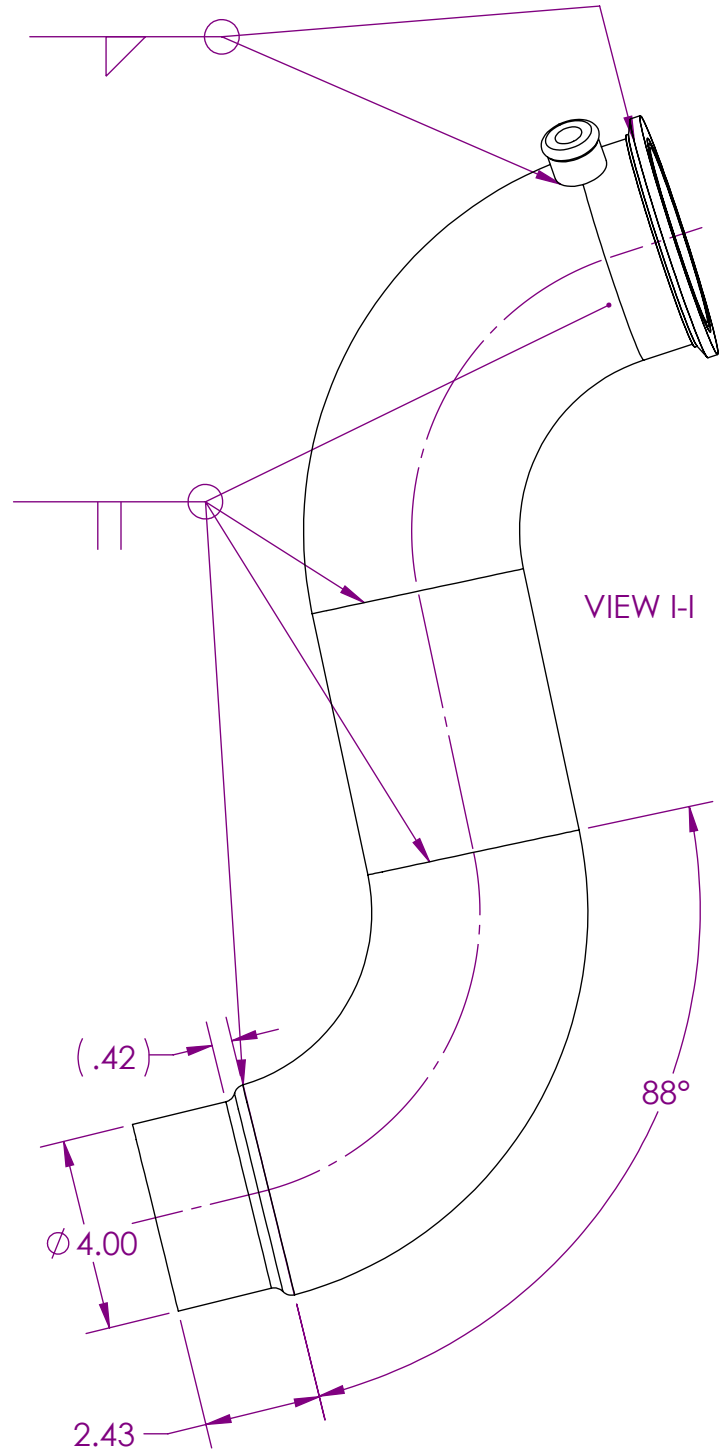
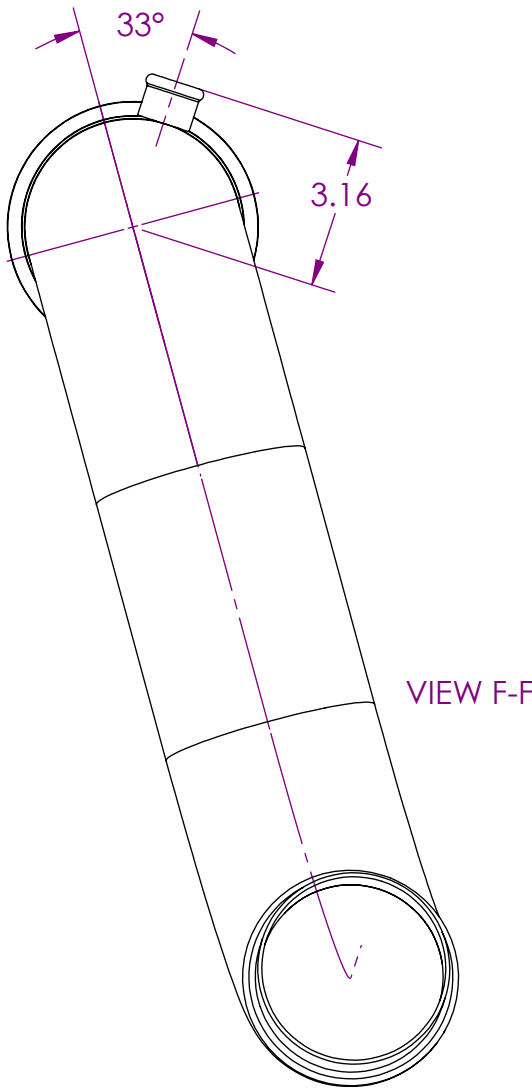
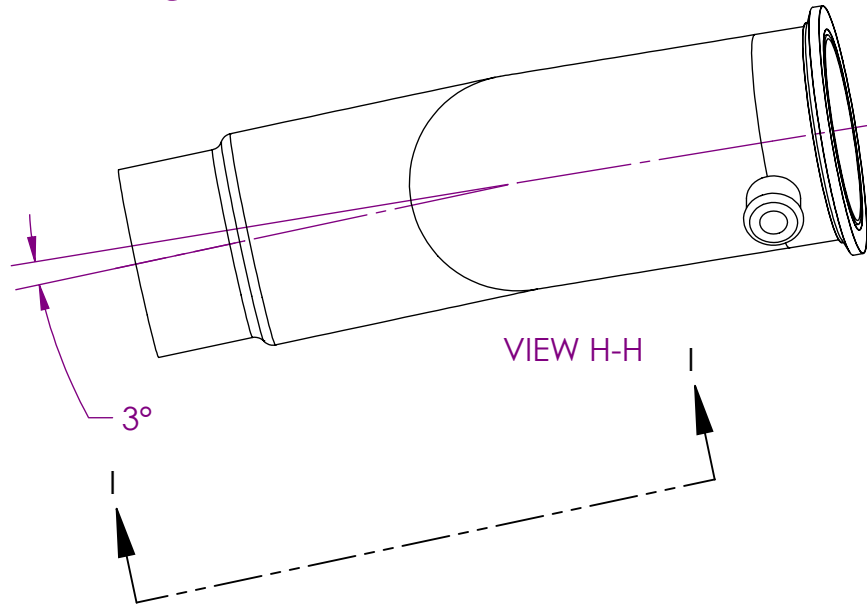


\*\*\*NOTE ORIENTATION OF HEX DUMP

Ø 4.00  
.083 WALL

Ø 4.50  
.083 WALL

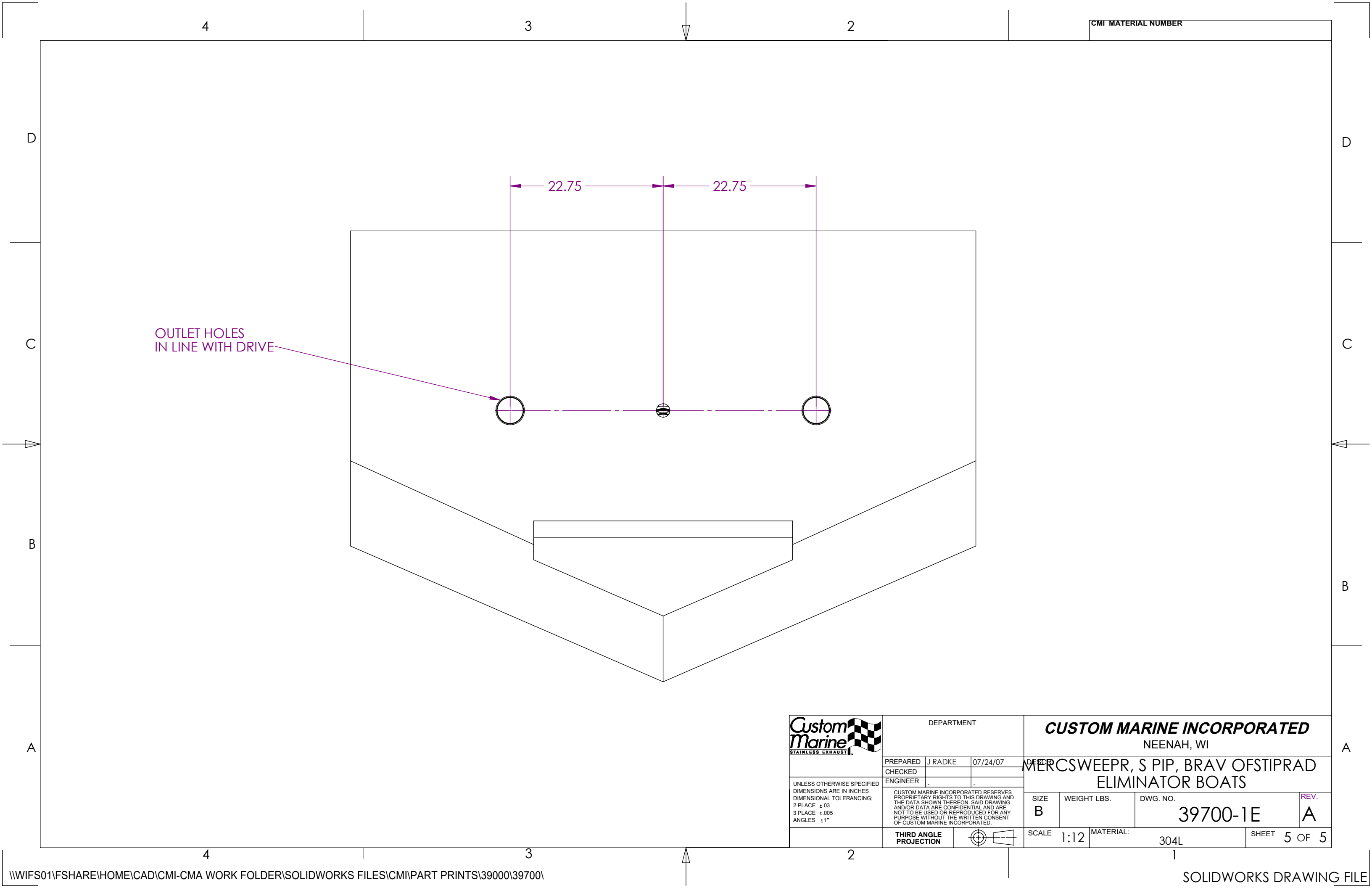
SECTION G-G



UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
DIMENSIONAL TOLERANCING:  
2 PLACE ±.03  
3 PLACE ±.005  
ANGLES ±1°

DEPARTMENT		
PREPARED	J RADKE	07/24/07
CHECKED		
ENGINEER		
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THIRD ANGLE PROJECTION		

CUSTOM MARINE INCORPORATED NEENAH, WI		
MERC SWEEP, S PIP, BRAV OF STIPRAD ELIMINATOR BOATS		
SIZE B	WEIGHT LBS.	DWG. NO. 39700-1E
SCALE 1:4	MATERIAL: 304L	REV. A
SHEET 4 OF 5		



4

3

2

CMI MATERIAL NUMBER

D

D

C

C

B

B

A


A

4

3

2

1




STAINLESS EXHAUST

DEPARTMENT		
PREPARED	J RADKE	07/24/07
CHECKED		
ENGINEER		

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
DIMENSIONAL TOLERANCING:  
2 PLACE ±.03  
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THIRD ANGLE PROJECTION			
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<b>CUSTOM MARINE INCORPORATED</b> NEENAH, WI			
MERC SWEEPR, S PIP, BRAV OFSTIPRAD ELIMINATOR BOATS			
SIZE <b>B</b>	WEIGHT LBS.	DWG. NO. <b>39700-1E</b>	REV. <b>A</b>
SCALE 1:12	MATERIAL: 304L		SHEET 5 OF 5