

# 454/502 ELBOW TOP HEADERS

**Choose Ultimate  
Performance  
and Quality  
– Choose CMI!**

*“The headers sound great and I have had no issues with reversion. I am **very happy with the performance** of the CMI headers; throttle response is impressive, especially in the 30 to 60 MPH range. Currently, we are turning 5200 RPM with 28 Bravo I Propellers. Top speed is 82 MPH in my 29' Baja Outlaw with twin Mercury 502/500's. If you are in the market to upgrade, spend the extra money and purchase CMI headers. **The sound and performance are outstanding!**”*

— Bert A. / Springfield, MO

**The CMI 454/502 E-Top Header Kit is a true plug and play system. There is no need to purchase additional custom tails.**

**CMI's 454/502 E-Top Headers are a direct Mercruiser replacement for 454/502 engines.**

CMI headers offer more water jacketed protection than stock exhaust can provide. CMI uses the same high quality semi-automated process on these headers as with the entire product line. These headers are fully post annealed to reduce stresses built up in the header during the manufacturing process. Best of all, 454/502 E-Top Headers are made to last – they are mandrel bent and formed from high quality 316L grade material. There are no parts to crack; all CMI collectors are forged from American-made stainless steel.

This kit is price competitive to other aluminum/stainless manifold systems. The 454/502 E-Top Header is available in CMI's new low cost satin stainless finish or classic polished stainless finish.

## **Infuse the competitive racing “look” to stock engines**

- ◆ 1 7/8" id primary to reach peak horsepower and torque
- ◆ Works on drive centers as narrow as 34 1/2"
- ◆ Cool collar patented flange designed to eliminate the risk of getting water in the motor by the head flange
- ◆ Optional brackets for Shift, ECU and Oil Filter available to tailor the headers to your exact build needs
- ◆ Height options: 2", 4", 6" and 8" taller

**For more information, call CMI at 920-720-4225.**

**454/502 E-top header, polished finish**  
Part number 13185

**454/502 E-top header, satin finish**  
Part number 13186

**Optional brackets for 454/502 Elbow Tops:**

**Shift Bracket**  
Part number 28236

**ECU Bracket**  
Part number 28237

**Oil Filter Bracket**  
Part number 28238



One of the **CompX** Companies  
MARINE

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**It's all about performance!**

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