



# CAPABILITIES



## **Custom Marine Inc.**

1315 County Road G • Neenah, WI 54956 • Phone: 920.720.4225 • [custommarine.com](http://custommarine.com)

## ***It's all about performance!***

### **Let us show you what we can do**

At CMI we pride ourselves on building lasting relationships by understanding customers' needs and delivering superior products that meet or exceed their expectations.

ISO 9001 certified.

### ***Our work speaks for itself!***

# CMI CAPABILITIES

## Saw and Cutting

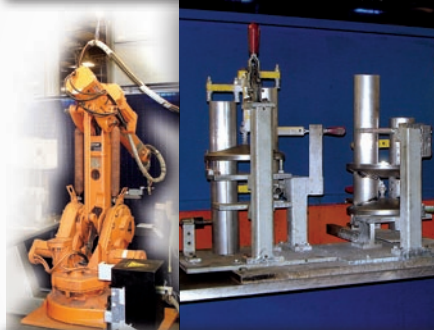
- ▶ Tube Cutting
- ▶ Laser Cutting
- ▶ Mitered Cuts
- ▶ Deburring
- ▶ Notching
- ▶ CNC Parting

## Laser Cutting

- ▶ Flat sheet cutting capable
- ▶ Tube cutting capable
- ▶ 3 dimensional profile cutting with coordinated 7th axis
- ▶ Mild steel up to 3/16" thickness
- ▶ Stainless steel up to 1/8" thickness

## CNC Tube Bending

- ▶ Tube Bending sizes from 1/2" to 6"
- ▶ Wall thickness from .028 to .250
- ▶ Lengths from 2" to 72"
- ▶ Carbon Steel, Aluminized, Stainless, Inconel, and Titanium



## Tube End Forming

- ▶ Tube Expanding
- ▶ Ram Forming
- ▶ EBM Forming
- ▶ Tube Swedging
- ▶ Punching
- ▶ Beading
- ▶ Tube Contouring

## Machining

- ▶ CNC Horizontal Milling
- ▶ CNC Vertical Milling
- ▶ CNC Lathe with Bar Feeders
- ▶ 3-D Capabilities
- ▶ Broaching
- ▶ Manual Mill & Lathing capabilities

## Welding

- ▶ Mig and Tig Welding
- ▶ Plasma and Laser Welding
- ▶ Robotic Welding
- ▶ Carbon Steel, Aluminized, Stainless, all grades, Inconel, and Titanium.



## Polishing

- ▶ Vibratory Polishing
- ▶ Manual Polishing
- ▶ Electro Polishing
- ▶ Mirror Finish
- ▶ Satin Finish
- ▶ Platinum Finish/Combination Finish

## Custom Capabilities

- ▶ Complete Fabrication Capabilities
  - ◆ Duplicate from:
    - Customer Samples
    - Customer Mock Ups
    - Customer Prints
    - In-House Design Capability
- ▶ Manufacture Single Piece or Multiple Piece Orders
- ▶ Capable of Multiple Piece/Batch Sized Work in a Repeatable Process Method



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